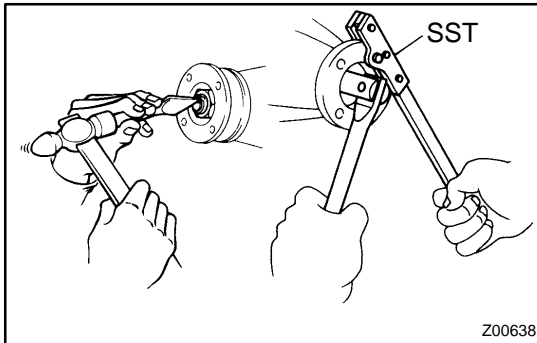


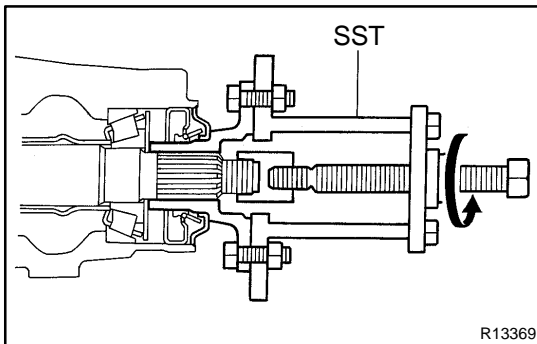
REPLACEMENT

1. REMOVE UNDER COVER
2. REMOVE FRONT PROPELLER SHAFT
(See page [PR-8](#))

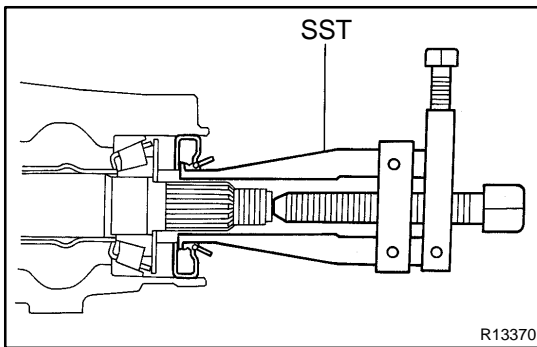


3. REMOVE COMPANION FLANGE

- (a) Using a chisel and hammer, unseat the nut.
- (b) Using SST to hold the flange, remove the nut.
SST 09330-00021

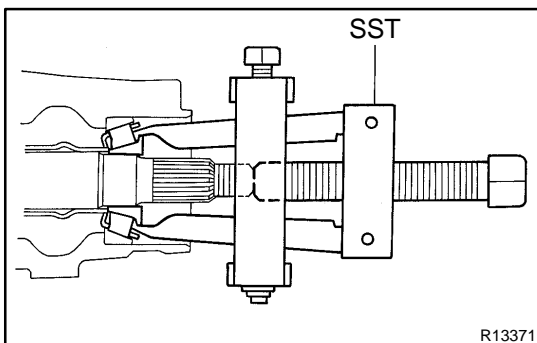


- (c) Using SST, remove the companion flange.
SST 09950-30012 (09951-03010, 09953-03010, 09954-03010, 09955-03030, 09956-03020)

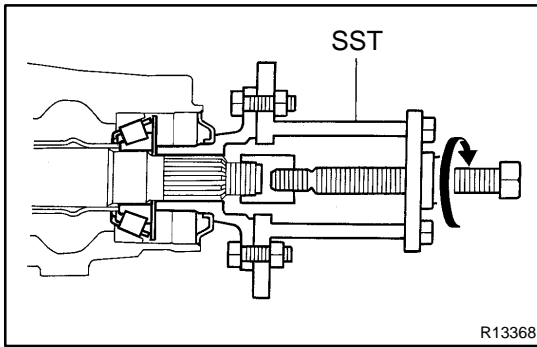


4. REMOVE OIL SEAL AND OIL SLINGER

- (a) Using SST, remove the oil seal.
SST 09308-10010
- (b) Remove the oil slinger.



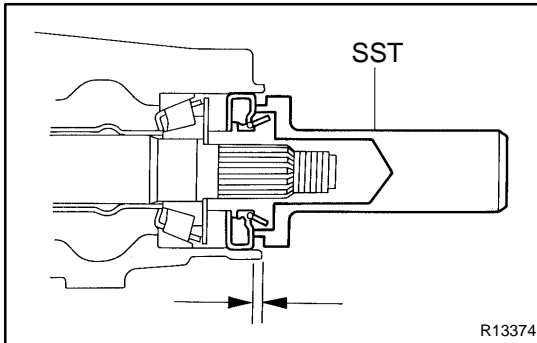
5. REMOVE REAR BEARING AND BEARING SPACER
 - (a) Using SST, remove the rear bearing from the drive pinion.
SST 09556-22010
 - (b) Remove the bearing spacer.



6. INSTALL BEARING SPACER, REAR BEARING AND OIL SLINGER

- Install a new bearing spacer and place the rear bearing and oil slinger.
- Using SST and the companion flange, install the rear bearing, then remove the companion flange.

SST 09950-30012 (09951-03010, 09953-03010, 09954-03010, 09955-03030, 09956-03020)

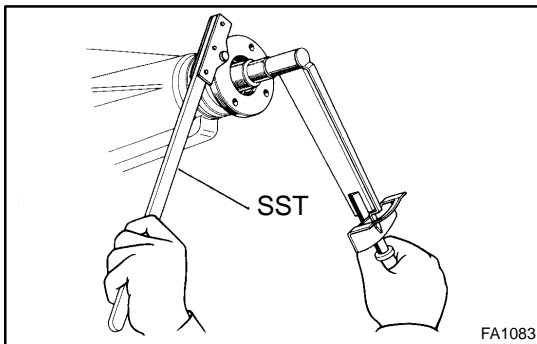


7. INSTALL NEW OIL SEAL

- Coat a new oil seal lip with MP grease.
- Using SST and a hammer, install the oil seal.

SST 09554-22010

Oil seal drive in depth: 4.5 mm (0.177 in.)



8. INSTALL COMPANION FLANGE

- Place the companion flange on the drive pinion.
- Coat the threads of a new nut with hypoid gear oil.
- Using SST to hold the flange, torque the nut.

SST 09330-00021

Torque: 108 N·m (1,100 kgf·cm, 80 ft·lbf)

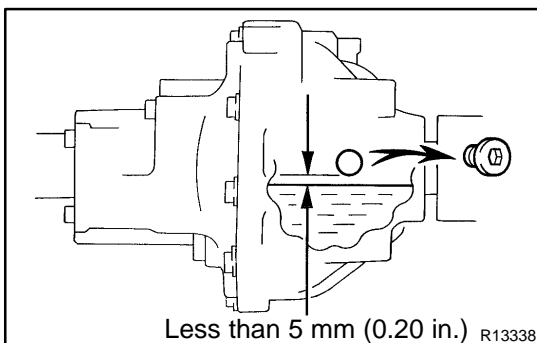
9. ADJUST DRIVE PINION PRELOAD

(See page [SA-37](#))

10. STAKE DRIVE PINION NUT

11. INSTALL FRONT PROPELLER SHAFT

(See page [PR-11](#))



12. FILL DIFFERENTIAL WITH DIFFERENTIAL OIL

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)
w/o A.D.D.:

Oil type: Hypoid gear oil API GL-5

Recommended oil viscosity:

Above -18°C (0°F) SAE 90

Below -18°C (0°F) SAE 80W-90 or 80W

Capacity: 1.10 liters (1.16 US qts, 0.97 Imp.qts)

w/ A.D.D.:

Oil type: Hypoid gear oil API GL-5

Recommended oil viscosity: SAE 75W-90

Capacity: 1.15 liters (1.22 US qts, 1.01 Imp.qts)

13. INSTALL UNDER COVER